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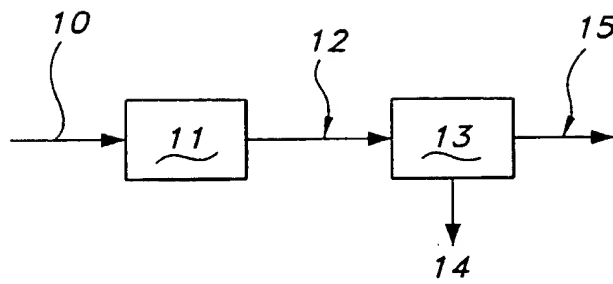


FIG 1

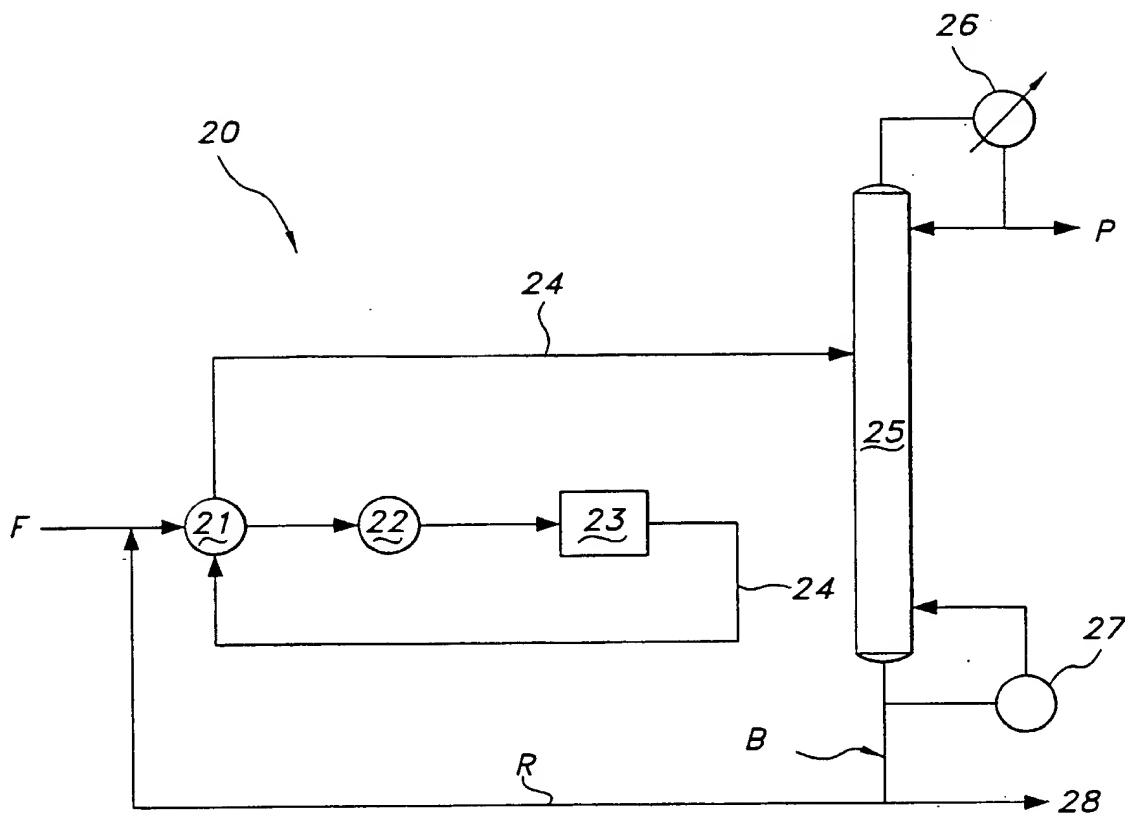


FIG 2

1-BUTENE CONVERSION VS TIME ON STREAM

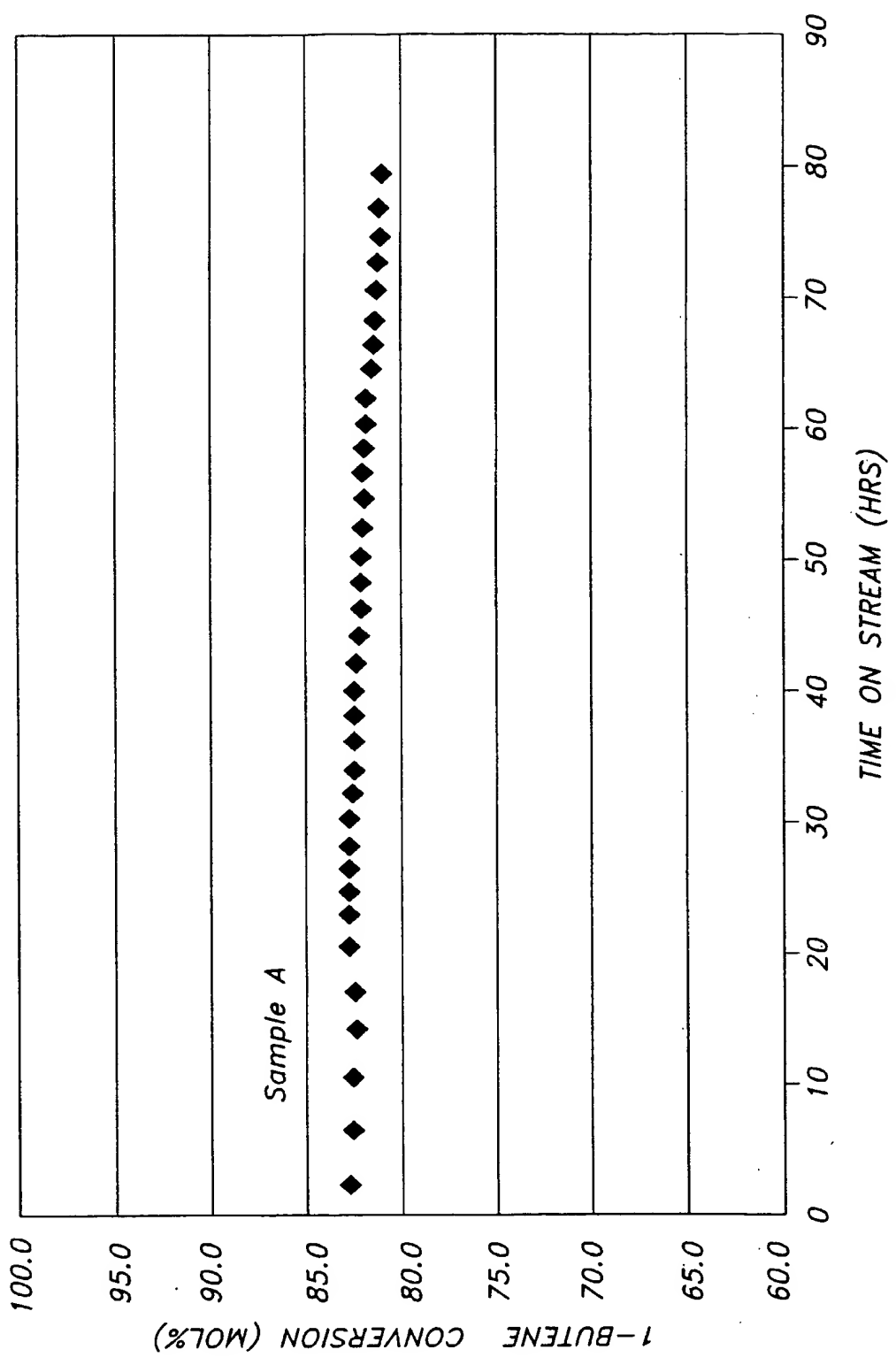


FIG. 3



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B1 CONVERSION (MOL%) VS ON-STREAM TIME

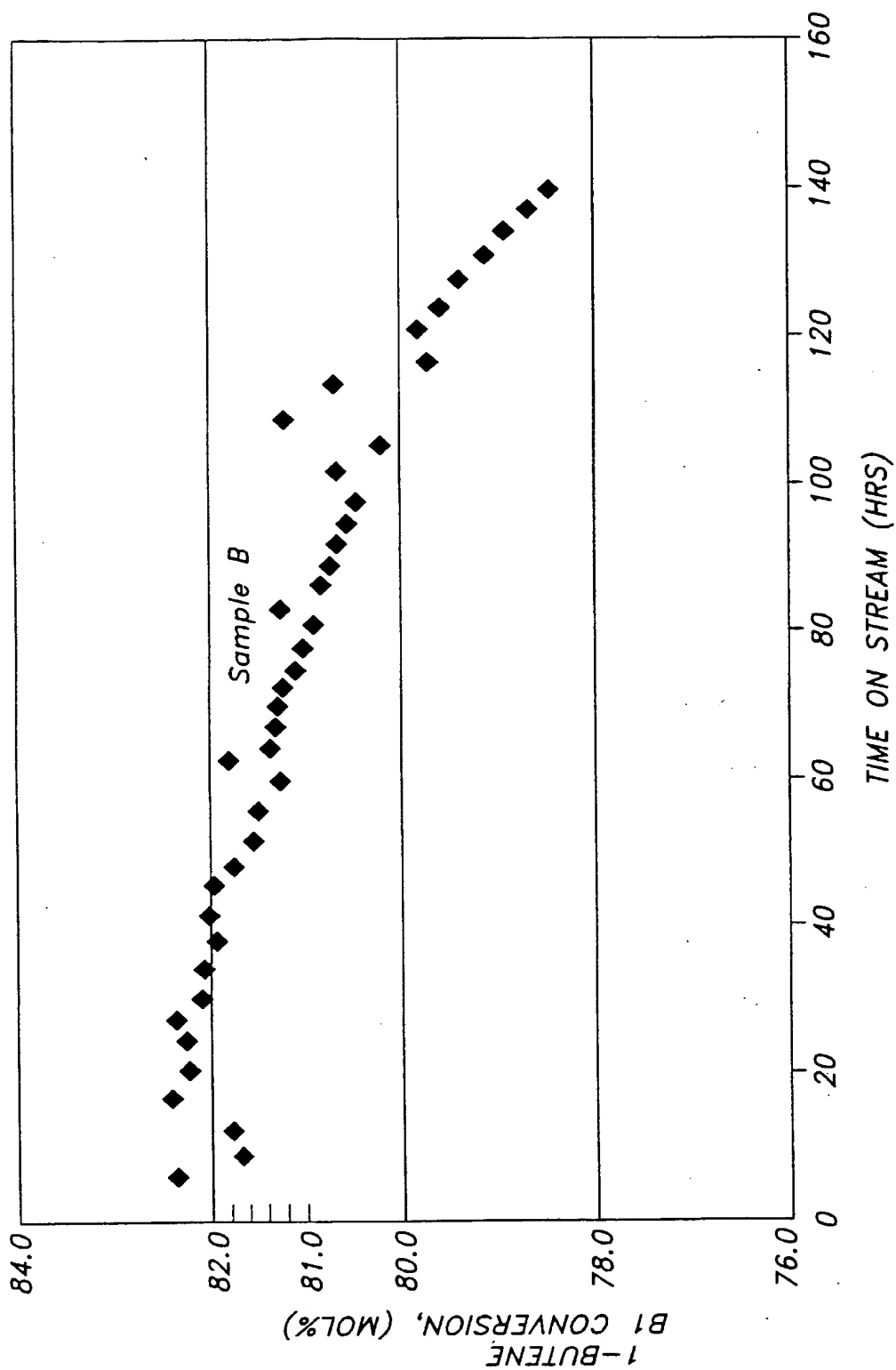


FIG. 4



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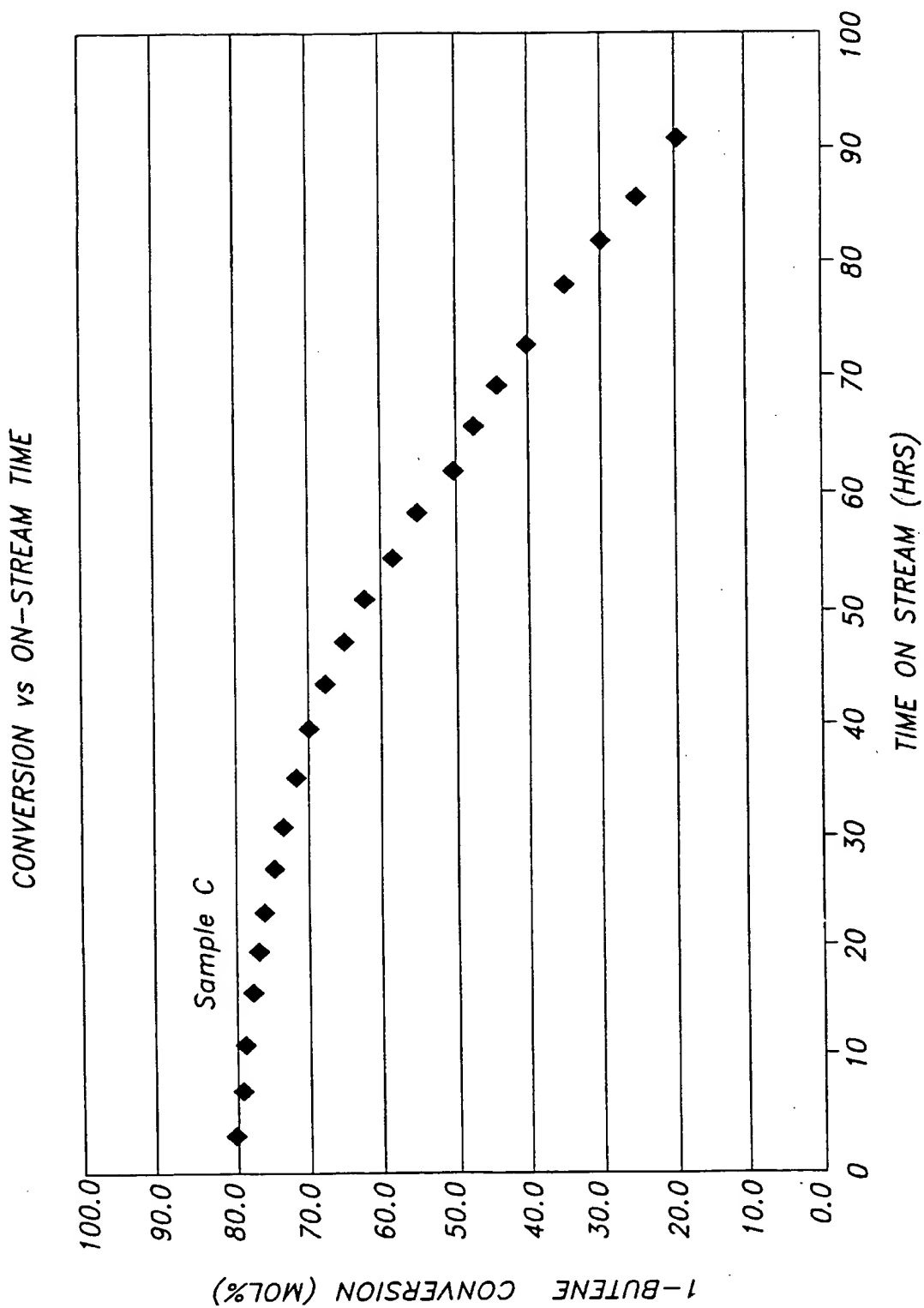


FIG. 5



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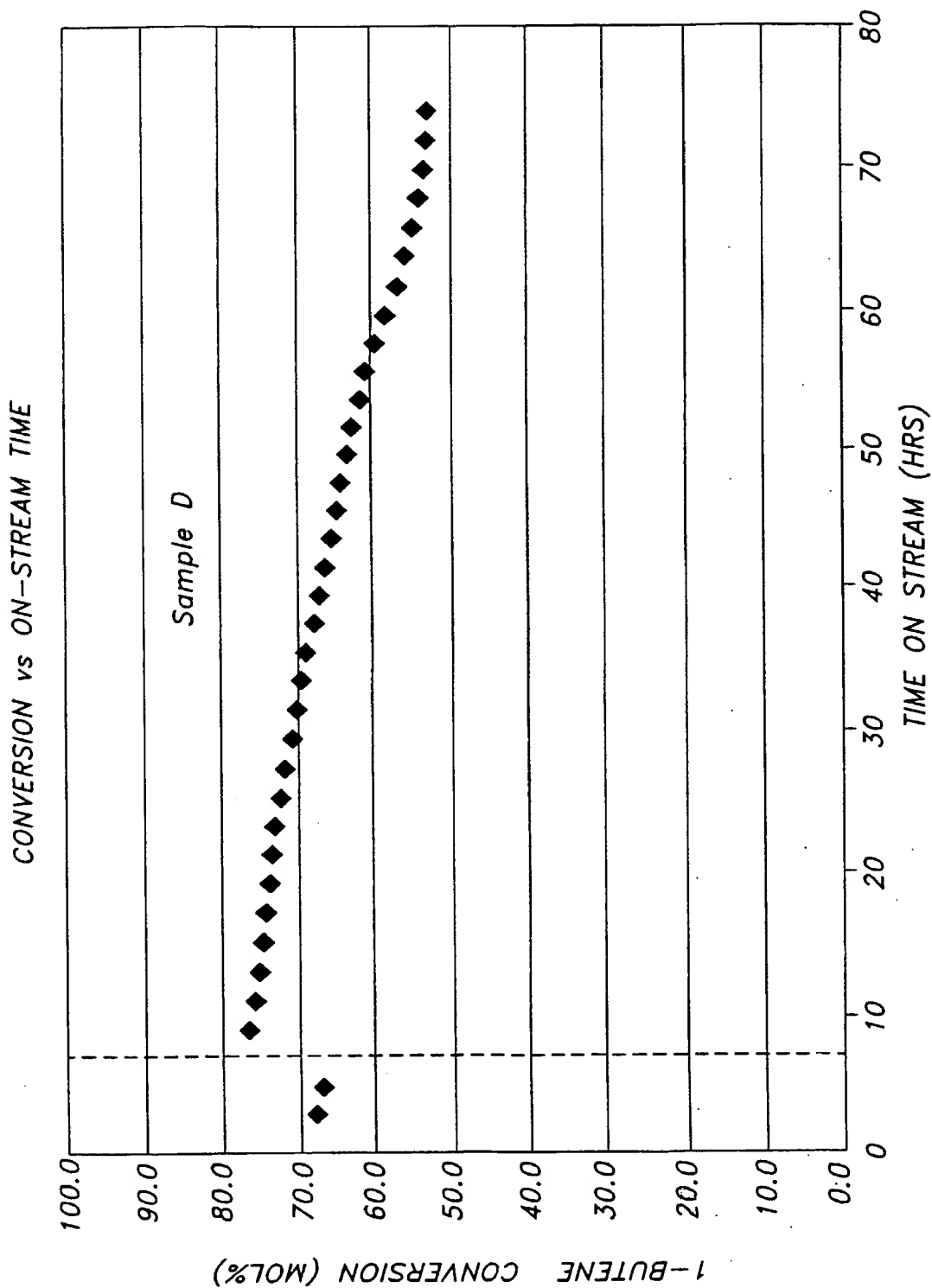


FIG. 6